

Certificate

TN/ISO3834/0633/24

Report No. / Manufacturer No. / Validity remark: 8122391318 / 0633 / 02.05.2024 - 31.03.2027

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Witt & Sohn Aktiengesellschaft

Ziegeleiweg 38

25421 Pinneberg

Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: J. Böhrnsen

Hamburg, 02.05.2024

TÜVNORD

Digitally signed by
Schneider Viktor



Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG

Große Bahnstraße 31, 22525 Hamburg, Germany

tuev-nord.de | imhamburg@tuev-nord.de

Scope of the Certificate

TN/ISO3834/0633/24

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Manufacturing Site(s):

Ziegeleiweg 38, 25421 Pinneberg / Germany

Product(s) of the Manufacturer:

Structural components and steel structure until EXC2 according to EN 1090-2.

In the following depending on possibly further required certifications:

Centrifugal fans, axial fans, fire damper, closing damper and accessories

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 1090-2

DIN EN ISO 9606-1, DIN EN ISO 9606-2

DIN EN ISO 5817, DIN EN ISO 10042

DIN EN ISO 15610, DIN EN ISO 15614-1 level 2, DIN EN ISO 15614-2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized, for 1.1, 1.2 with $ReH \leq 355$ MPa, 8.1

141 TIG Tungsten inert gas welding, manual, for 1.1, 1.2 with $ReH \leq 355$ MPa, 8.1, 22, 23

131 MIG Metal inert gas welding, partly-mechanized, für 22, 23

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *

Nagel, Thomas / EWS / responsible welding coordinator / B

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4